

Date: Tuesday, 10/24/2006 12:58:43 PM
User: Kim Johnston

Process Sheet

SLIP 23

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : ESCAPE PANEL MOD KIT
Job Number : 29148	
Estimate Number : 10297	
P.O. Number : NIA	Part Number : D412709011
This Issue : 10/24/2006 S.O. No. : NIA	Drawing Number : N/A
Prsht Rev. : NC	Project Number : N/A
First Issue : NIA	Drawing Revision : N/A
Previous Run : 24270	Material : NIA
Written By : <u>JA 06 10 24</u>	Due Date : 10/31/2006
Checked & Approved By : <u>JA 06 10 24</u>	Qty: 8 Um: Each
Comment : Est Rev:B Removed Manufacturing 05-11-06 JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	DC	DOCUMENT CONTROL
-----	----	------------------



Comment: DOCUMENT CONTROL
Photocopy bluefile & type labels per PPPD412-709-011 CHG001

KS 06.10.24

2.0	29148A	FRAME
-----	--------	-------



Comment: Sub-Component FRAME

→ x 1 D3224-1 B 24329 x 4 ✓

3.0	29148B	WINDOW ASSEMBLY
-----	--------	-----------------



Comment: Sub-Component WINDOW ASSEMBLY

→ x 1 D3136-043 B 24283 x 4 ✓

4.0	29148C	COVER
-----	--------	-------



Comment: Sub-Component COVER

→ x 2 D3239-1 B 22130 8x ✓

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1
Pick Packing Kit

6.0	D31183	Sign Assembly
-----	--------	---------------



Comment: Qty.: 1.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D3118-3 Sign Assembly

B24676x1, B29151x4, B06/11/02

B06/11/17

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: ESCAPE PANEL MOD KIT

Job Number: 29148

Part Number: D412709011

Job Number:



Seq. #:

Machine Or Operation:

Description :

7.0

D32371

Seal Retainer



Comment: Qty.: 8.1660 f(s)/Unit Total: 65.3280 f(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D3237-1(98.0") Seal Retainer

B27008 ✓ 4

8.0

D32373

Seal Filler



Comment: Qty.: 8.1660 f(s)/Unit Total: 65.3280 f(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D3237-3(98.0") Seal Filler

B27009 ✓ 4

9.0

AN620A

Bolt



Comment: Qty.: 3.0000 Each(s)/Unit Total: 24.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

3 AN6-20A

Bolt M18057x12, M18106x12

(9)

(3)

10.0

AN960JD10L

Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

2 AN960JD10L Washer

M101291 8X

11.0

AN960JD616

Washer



Comment: Qty.: 5.0000 Each(s)/Unit Total: 40.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

5 AN960JD616 Washer

M101124

20X ✓

12.0

AN960JD616L

Washer



Comment: Qty.: 5.0000 Each(s)/Unit Total: 40.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

5 AN960JD616L Washer

M2525x5, M18760x5, B06/11/02

(20)

Tuesday, 10/24/2006 12:58:43 PM
Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: ESCAPE PANEL MOD KIT

Job Number: 29148

Part Number: D412709011

Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0

MS21042L3

Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick: Packing Kit

Qty Part Number

2 MS21042L3

Description Batch

Nut (or -3)

M101917

FX

14.0

MS21042L6

Nut



Comment: Qty.: 3.0000 Each(s)/Unit Total : 24.0000 Each(s)

Pick: Packing Kit

Qty Part Number

3 MS21042L6

Description Batch

Nut (or -6)

M100151

12x

15.0

MS35207262

Screw



Comment: Qty.: 2.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick: Packing Kit

Qty Part Number

2 MS35207-262

Description Batch

Screw

M16199

SP

PBO 11/10/02

16.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

P 6/4/20 (4)

17.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-709-011

Location: _____

Rev A

P 6/11/20

18.0

QC21

FINAL INSPECTION/W/O RELEASE



(4)

Comment: FINAL INSPECTION/W/O RELEASE

DD 06/11/21

Job Completion



W 06/11/21